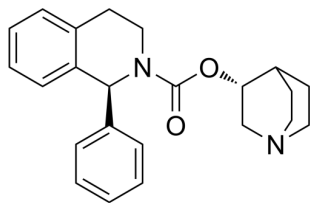


Certificate of Analysis

Compound Information

Product Name:	(R)-(S)-Quinuclidin-3-yl 1-phenyl-3,4-dihydroisoquinoline-2(1H)-carboxylate (Solifenacin Impurity)
Cat. No.:	1237868
CAS No.:	242478-37-1
Molecular Formula:	C ₂₃ H ₂₆ N ₂ O ₂
Molecular Weight:	362.46
Chemical Structure:	



Batch Information

Batch No.:	Lf0917168870
Storage:	Storage temp. 2-8°C
Mfg. Date:	2022-09-19
Retest Date:	2025-09-18
Origin:	Shanghai, China

QC Summary

Appearance:	White to off-white (Solid)
¹H NMR Spectrum:	Consistent with structure
Purity (HPLC):	98.22%
OR[α](C=1 g/100ml CHCL₃):	163.6°
Conclusion:	The product has been tested and complies with the given specifications.

Caution: Research use only and are not intended for human use.

Tel: 400-821-0725

E-mail: product@leyan.com

Address: No. 1999 Zhangheng Road, Building 3, Zhangjiang High-Tech Park, Shanghai